



Dart Aerospace Ltd.
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RBWA353A04
Job Sheet 200608



Part No: RBWA353A04 **Job Qty:** 1 pcs

Part Name: Pmc Oil Filling Quick Disconnect



Part Weight: 0 lbs

Job Created: 9/13/19

Due Date: 11/29/19

Type: Stock

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Status: New

Job Tracking No:

Created By: Jennifer Renwick

Description: SIOP

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/29/19		0.00	1.00	Small Fab - 1		M2L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		D/S SEP 25 2019 8-30
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S216828



Part: RBWA353A04
Job No: 200608
Serial No/Batch: S216828
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 09/25/19

Packaging 3-1 - Stock - B4B 1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	DAS 226 9-89
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	1 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 53

SEP 26 2019

Part Op 110 - Small Fab - 1-Assemble as per DWG. Sheet . 2-Engrave 1632T22 tag using marktronic engraver as per DWG. 3-
Descriptions: Fabricate and attach lanyard as per DWG.
120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

18
27
44
52
47
137
36

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
1632T22	Aluminum Tag 1" X 2" X 0.04"	1 Ea (1 ea)	110-Small Fab - 1	5200927
2619	Spring Rnd 3/4"	1 Ea (1 ea)	110-Small Fab - 1	5025045
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	110-Small Fab - 1	5199293
50715K179	Female Pipe Adapter SS	1 Ea (1 ea)	110-Small Fab - 1	5200930
91665A350	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	110-Small Fab - 1	5200936
9262K613	O-Ring 13mm OD x 1mm	1 Ea (1 ea)	110-Small Fab - 1	5046049
CL-2-C	Lanyard Wire	.4200 ft (.42 ea)	110-Small Fab - 1	5190004
RBWA353A04-01	Cap	1 pcs (1 ea)	110-Small Fab - 1	5155897
RBWA353A04-02	Sleeve	1 pcs (1 ea)	110-Small Fab - 1	5212295
RBWA353A04-03	Barb	1 pcs (1 ea)	110-Small Fab - 1	51410141
RBWA353A04-05	Quill	1 pcs (1 ea)	110-Small Fab - 1	5212109
RBWA353A04-06	Cap	1 pcs (1 ea)	110-Small Fab - 1	5159837
RBWA353A04-07	Valve	1 pcs (1 ea)	110-Small Fab - 1	5137129
RBWA353A04-08	Screw (Modified B/O)	2 pcs (2 ea)	110-Small Fab - 1	5214874
S1030	Spring .025 Wire: .300 O.D X .5 free length	1 Ea (1 ea)	110-Small Fab - 1	5157801

011076

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	1632T22	1	69	0
	2619	1	21	0
	3896T31	2	670	0
	50715K179	1	11	0
	91665A350	1	26	0
	9262K613	1	74	0
	CL-2-C	0	1,129	0
	RBWA353A04-01	1	11	0
	RBWA353A04-02	1	11	0
	RBWA353A04-03	1	3	0
	RBWA353A04-05	1	12	0
	RBWA353A04-06	1	1	0
	RBWA353A04-07	1	12	0
	RBWA353A04-08	2	0	0
	S1030	1	6	0

Part Specifications				
Specifications could not be found.				